



THE DASH NINETY NINE  HERMAN MILLER INC.

A NEW
GENERATION
OF THE CLASSIC
CHARLES EAMES
DESIGN

The original fiberglass shell was first produced by Herman Miller in 1952 with a companion side chair. Now, more than two million are in use throughout the world. The Dash Ninety-Nine uses this basic fiberglass reinforced plastic shell and vacuum molds to it a pad of Hopsak, Decor Royal Naugahyde, and one inch foam. The foam tapers to one-half inch in the arms. Once the pad, foam and edge have been vacuum molded to the chair, the pad cannot be removed.

Hopsak, 100% Nylon, Scotchgard finished, is used in the seat for its 'breathing' ability. It provides a cool and comfortable surface for sitting, long wear and excellent cleanability. Decor Royal Naugahyde is used on the arms and inside back.

Herman Miller upholstery quality is readily apparent with hidden, double-strength stitching of Hopsak to Naugahyde and Eames vinyl edge to the entire chair pad. The Eames vinyl edge protects the most abused portion of the chair as well as preventing furniture marring. When you choose a Black shell the edge is a matching black. Neutral shell, the edge is neutral. Alexander Girard has selected the fabrics for the Dash Ninety-Nine and the recommended Hopsak/naugahyde combinations which are both subtle and vibrant and welcome the task of accent or harmony. They are shown together with all our Hopsaks and Decor Royal Naugahydes on pg. 4.

The four most popular chair bases offered for the Dash Ninety-Nine include the DAT-99 with Bassick Flo-Tilt mechanism with rubber torque control and self lubricating bearings; seating height adjustable from 16"-20", casters. PAC-99 pivot base with steel seamless tube on a cast aluminum base with twin self-lubricating oilite bearings. Available in fixed and adjustable seating heights. DAX-99 regular base available in flat black or bright zinc with a clear protective coating and nylon self-leveling floor glides. Also available for wallguard protection (DAG-99).

The basic fiberglass shell has a tensile strength of 9,000 psi and fibers are not exposed even after 15,000 abrasive test cycles. The shell offers a high resistance to stains, strong seating support, and minimum maintenance.

The upholstered portion of the Dash Ninety-Nine withstands 30,000 drops of a 100 pound weight from a 5" height with no pad delamination or puddling. Part of the exceptional comfort of the Dash Ninety-Nine is due to the rubber disc shockmounts chemically bonded to the shell. Chair bases are bolted to these shockmounts. No bolts go through the shells and a resilient rubber, with a thousand pound pull-off strength, connects the base and shell at four locations.

Chair bases undergo similar rigid quality standards. The swivel base, for instance, traveled 15,000 135° arcs without wear and withstands a 2,500 pound static pad test. Chair glides have a 185 pound minimum twist out strength. A test chair was dropped 15,000 times on its glides without failure. The glides also survived a 500 hour salt spray test without corrosion.

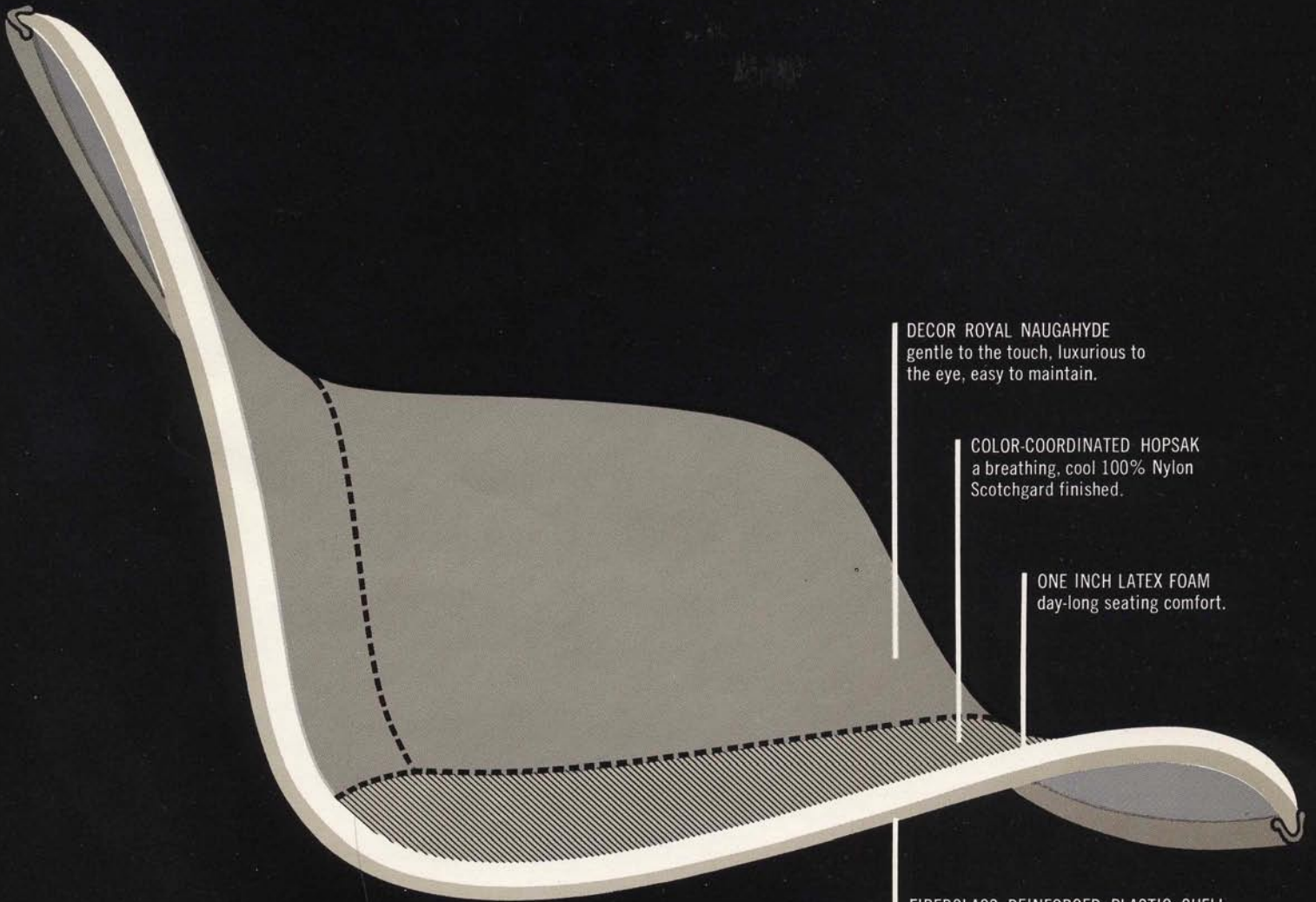
Your decision to purchase seating — whether for personal or contract use is naturally based on a long-term value investment. With the Dash Ninety-Nine, you receive superior design, comfort, and craftsmanship, and the assurance that you have purchased the finest.

HOW TO ORDER INFORMATION When ordering a Dash Ninety-Nine, specify either black or neutral shell, fabric combination of Hopsak seat and Decor Royal Naugahyde and base finish. You may also order the Dash Ninety-Seven upholstered entirely in Hopsak or, if desired, a chair completely upholstered in Naugahyde (the Dash Six). Please consult your Herman Miller Specifications Book, page two, for details. When ordering the Dash Ninety-Nine, we heartily recommend that you adhere to our suggested fabric combinations.

DAG-99 (WALLGUARD)

DAX-99





DECOR ROYAL NAUGAHYDE
gentle to the touch, luxurious to
the eye, easy to maintain.

COLOR-COORDINATED HOPSAK
a breathing, cool 100% Nylon
Scotchgard finished.

ONE INCH LATEX FOAM
day-long seating comfort.

FIBERGLASS REINFORCED PLASTIC SHELL
for long-term, hard wear usage.

PAC-99 (SWIVEL)

DAT-99 (TILT SWIVEL)



EXCLUSIVE EAMES VINYL EDGE
protects the most abused portion
of the chair, prevents furniture marring.

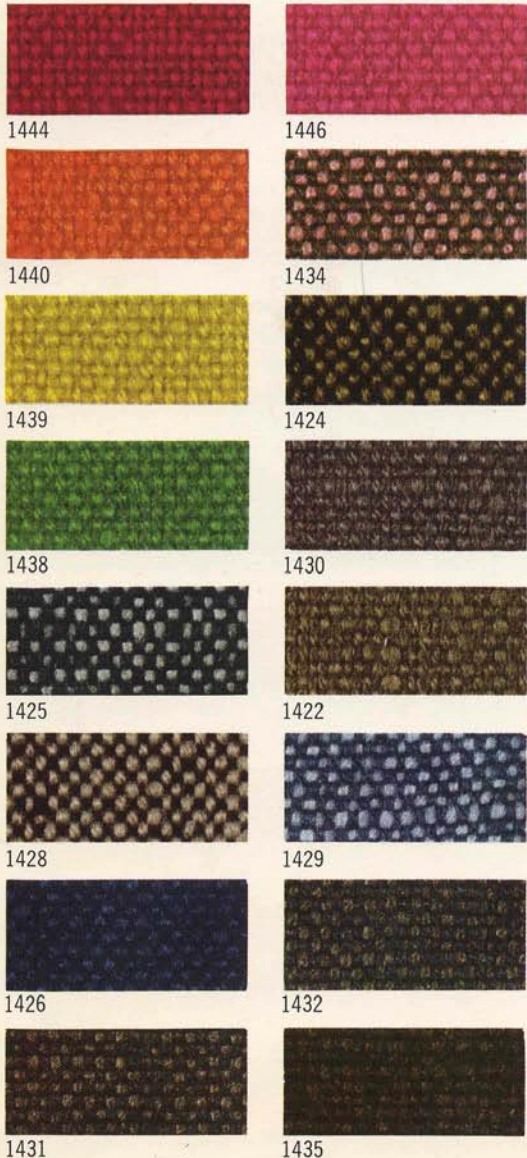




LEFT black shell with matching vinyl edge.
RIGHT neutral shell with matching vinyl edge.

BELOW/RIGHT You may order a Dash Ninety-Seven which has a complete Hopsak pad from any of the Hopsak colors shown below or from the Hopsak samples shown in combination at the right. The thirteen recommended fabric combinations for the Dash Ninety-Nine are illustrated in the center column.

FAR RIGHT Additional Naugahyde colors offered in Herman Miller Naugahyde or Herman Miller Decor Royal Naugahyde.



Actual fabric swatches are available by return mail from Herman Miller Textile Div. Color printing may slightly distort true fabric color and/or dimension. We suggest that you make your final fabric selections from actual swatches. Herman Miller Inc., Zeeland, Michigan 49464.